

Owner's Guide 0300275-01B

# ControlLogix Digital Isolated Input Module

Catalog Number: 1756sc-IC32





## Important Notes

Please read all the information in this owner's guide before installing the product.

The information in the guide applies to hardware version 1.2 and firmware version 1.1 or later.

This guide assumes that you have a full working knowledge of the relevant processor.

### Notice

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# Table of Contents

<b>IMPORTANT NOTES .....</b>	<b>III</b>
<b>PREFACE .....</b>	<b>VI</b>
<b>CHAPTER 1 INSTALLING A CONTROLLOGIX 1756SC-IC32 – DIGITAL ISOLATED INPUT MODULE .....</b>	<b>1</b>
SECTION 1.1 BEFORE YOU BEGIN .....	1-1
SECTION 1.2 UNDERSTAND COMPLIANCE TO EUROPEAN DIRECTIVE .....	1-2
1.2.1 EMC Directive.....	1-2
1.2.2 Low Voltage Directive .....	1-2
1.2.3 Important Power Requirements Information .....	1-3
1.2.4 Identifying the Module Components .....	1-3
1.2.5 Removable Terminal Block and Housing.....	1-3
SECTION 1.3 INSTALLING THE MODULE.....	1-4
SECTION 1.4 KEYING THE REMOVABLE TERMINAL BLOCK/INTERFACE MODULE .....	1-5
SECTION 1.5 WIRING THE REMOVABLE TERMINAL BLOCK .....	1-5
1.5.1 Wiring the Spring Clamp RTB.....	1-6
1.5.2 Wiring the Cage Clamp RTB.....	1-6
1.5.3 1756sc-IC32 Wiring Example .....	1-7
SECTION 1.6 ASSEMBLING THE REMOVABLE TERMINAL BLOCK AND THE HOUSING .....	1-8
SECTION 1.7 INSTALLING THE REMOVABLE TERMINAL BLOCK ONTO THE MODULE.....	1-8
1.7.1 Checking the Indicators.....	1-9
SECTION 1.8 REMOVING THE REMOVABLE TERMINAL BLOCK AND THE HOUSING .....	1-10
SECTION 1.9 CONFIGURING THE MODULE .....	1-11
1.9.1 Module Identity Information .....	1-11
1.9.2 PLC Interface Information .....	1-12
1.9.3 Configuration Table Information .....	1-13
1.9.4 Configuration Table Information .....	1-14
1.9.1 AOP Input Data Tags Information.....	1-15
<b>CHAPTER 2 CONFIGURING THE MODULE WITH RSLOGIX 5000.....</b>	<b>2-1</b>
SECTION 2.1 CONFIGURING THE MODULE WITH RSLOGIX 5000 .....	2-1
2.1.1 Specifying General Options.....	2-5
2.1.2 Specifying Connection Options .....	2-7
2.1.3 Viewing Module Information.....	2-9
2.1.4 Specifying Configuration Information.....	2-10
2.1.5 Viewing Vendor Information.....	2-11

## Preface

Read this introduction to familiarize you with the rest of the owner's guide. This preface covers the following topics:

- Who should use this guide
- How to use this guide
- Related publications
- Conventions used in this guide
- Rockwell Automation support

## Who Should Use This Manual

You must be able to program and operate an Allen-Bradley ControlLogix™ 1756 Controller to efficiently use your input modules. We assume that you know how to do that in this manual. If you do not, refer to the appropriate Allen Bradley manual for the associated AB controller.

## How to Use This Manual

Use this guide to install, configure, and troubleshoot your ControlLogix input module. The AC or DC (30-60 V) Input Module mounts to an Allen-Bradley ControlLogix 1756 Controller chassis. The module uses a Removable Terminal Block (RTB) or an Interface Module (IFM) to connect all field-side wiring.

When using an IFM to wire your module, consult the installation instructions that came with it to connect all wiring.

Before you install your module you should have already:

- Installed and grounded a 1756 chassis and power supply.
- Ordered and received an RTB or IFM and its components for your application.

## Technical Support

For technical support, please contact your local Rockwell Automation TechConnect Office for all Spectrum I/O (1746, 1756, 1771, 1769, 1794, and 1762). Contact numbers are as follows:

- United States: 1-440-646-6900
- United Kingdom: 01908-635230
- Australia: 1800-809929
- Brazil: 011 (55) 1136198800
- Mexico: 001-888-365-8677
- Europe: (49) 2104 960 630

or send an email to [support@spectrumcontrols.com](mailto:support@spectrumcontrols.com)

## Conventions Used in This Manual

The following conventions are used throughout this manual:

- Bulleted lists (like this one) provide information not procedural steps.
- Numbered lists provide sequential steps or hierarchical information.
- *Italic* type is used for emphasis.
- **Bold** type identifies headings and sub-headings:

**WARNING**

**DANGER**



- Are used to identify critical information for you.

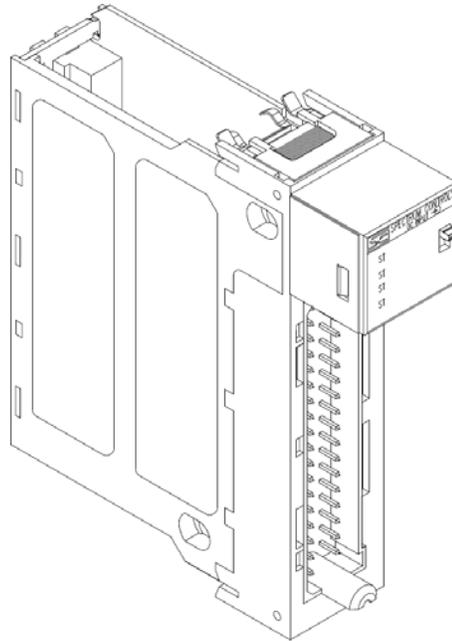


# Chapter 1

## Installing a ControlLogix 1756sc-IC32 – Digital Isolated Input Module

### Section 1.1 Before You Begin

Use this guide to install, configure, and troubleshoot your ControlLogix input module. The 48 V Input Module mounts to an Allen-Bradley ControlLogix 1756 Controller chassis. The module uses a Removable Terminal Block (RTB) or an Interface Module (IFM) to connect all field-side wiring.



#### ControlLogix

CAT. NO. 1756sc-IC32  
32 CHANNEL DIGITAL ISO INPUT  
DIGITAL ISOLATED INPUT MODULE  
P/N: 9060110-02 P/R: A  
FRN: 2050349-01 REV: 1.2  
SERIES: A M/D: 1237

S/N: 1F000008

**SPECTRUM**  
CONTROLS  
P.O. BOX 6409 Bellevue, WA 98008 MADE IN U.S.A.

**Enabled**  
By Rockwell Automation  
TECHNOLOGIES

IND. COMM. ED. FOR HAZ. LOC.  
CLASS I DIV 2 GROUP A, B, C, D  
AMBIENT 0-60°C  
OPERATING TEMPERATURE CODE T4A  
UL LISTED TYPE  
SEE QUICK START FOR INSTAL. INFO.

BACKPLANE  
REQUIREMENTS:  
200mA @ 5VDC,  
2mA @ 24VDC

INPUT SIGNAL RANGES  
48VDC OR AC NOMINAL  
SINK/SOURCE

Ex II, III Gc  
Ex II, III G



When using an IFM to wire your module, consult the installation instructions that came with it to connect all wiring.

Before you install your module you should have already:

- Installed and grounded a 1756 chassis and power supply.
- Ordered and received an RTB or IFM and its components for your application.

---

**WARNING** Electrostatic discharge can damage integrated circuits or semiconductors if you touch backplane connector pins.

To prevent damage, follow these guidelines when you handle the module:

- Touch a grounded object to discharge static potential.
  - Wear an approved wrist-strap grounding device.
  - Do not touch the backplane connector or connector pins.
  - Do not touch circuit components inside the module.
  - If available, use a static-safe work station.
  - When not in use, keep the module in its static-shield box.
- 

---

**WARNING** Hazard of electrical arcing when removing or inserting the module while power is applied to the rack.

This module is designed so you can remove and insert it under backplane power and field-side power. When you remove or insert a module while field-side power is applied, you may cause an electrical arc. An electrical arc can cause personal injury or property damage because it may:

- Send an erroneous signal to your system's field devices, causing unintended machine motion or loss of process control.
- Cause an explosion in a hazardous environment.

Repeated electrical arcing also causes excessive wear to contacts on both the module and its mating connector. Worn contacts may create electrical resistance.

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## Section 1.2 Understand Compliance to European Directive

If this product bears the CE marking, it is approved for installation within the European Union and EEA regions. It has been designed and tested to meet the following directives:

### 1.2.1 EMC Directive

This product is tested to meet Council Directive 89/336/EEC

Electromagnetic Compatibility (EMC) and the following standards, in whole or in part, documented in a technical construction file:

- EN 50081-2 EMC - Generic Emission Standard, Part 2—Industrial Environment
- EN 50082-2 EMC - Generic Immunity Standard, Part 2—Industrial Environment

This product is intended for use in an industrial environment.

### 1.2.2 Low Voltage Directive

This product is tested to meet Council Directive 73/23/EEC Low Voltage, by applying the safety requirements of EN 61131-2 Programmable Controllers, Part 2—Equipment Requirements and Tests.

For specific information required by EN 61131-2, see the appropriate sections in this publication, as well as the following Allen-Bradley publications:

- Industrial Automation Wiring and Grounding Guidelines For Noise Immunity, publication 1770-4.1
- Automation Systems Catalog, publication B111.

This equipment is classified as open equipment and must be installed (mounted) in an enclosure during operation as a means of providing safety protection.

### 1.2.3 Important Power Requirements Information

This module receives power from the 1756 chassis power supply and requires 2 sources of power: 200 mA at 5 V and 2 mA at 24 V from the backplane. Add this current to the requirements of all other modules in this chassis to prevent overloading the chassis backplane.

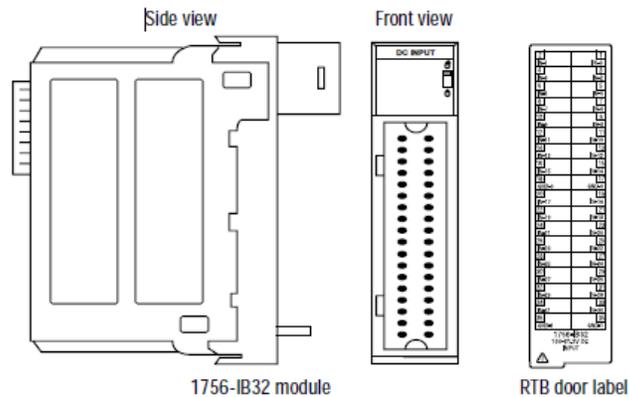
You receive the following components with your RTB:

- 1756-TBH standard-depth RTB housing.
- Wedge-shaped keying tabs and U-shaped keying bands.
- A generic RTB door label.

Use these components in all module applications. Use an optional extended-depth cover (1756-TBE) or applications requiring heavy gauge wiring.

### 1.2.4 Identifying the Module Components

You receive the following two components with your order:



If you do not receive either of these components, contact your local Allen-Bradley distributor.

### 1.2.5 Removable Terminal Block and Housing

A separately-ordered RTB connects field-side wiring to the module. You cannot use your module without an RTB and its components.

Use one of the following RTBs with your module:

- 1756-TBCH 36-position Cage clamp RTB
- 1756-TBS6H 36-position Spring clamp RTB

## Section 1.3 Installing the Module

You can install the module while chassis power is applied.

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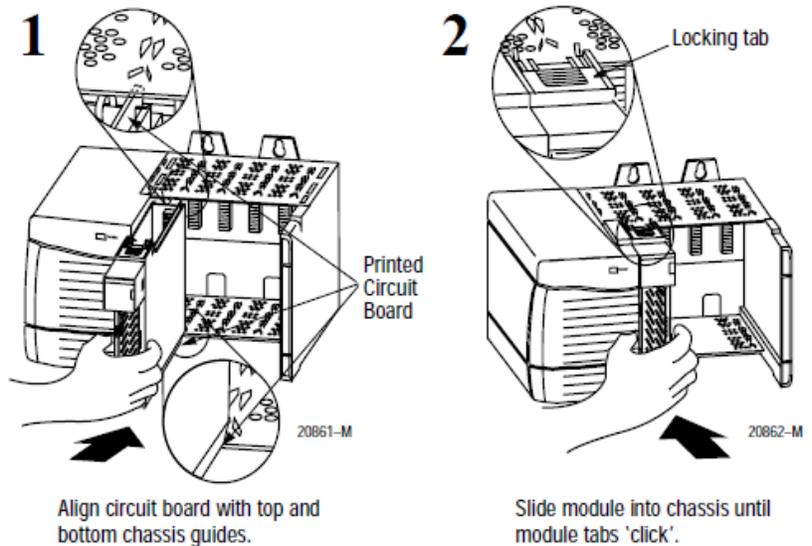
**WARNING**

**Hazard of unintended machine motion or loss of process occurring during RTB insertion with field-side power applied. Unintended machine motion or loss of process control may cause injury to personnel or damage to equipment.**

This module is designed to support Removal and Insertion Under Power (RIUP). However, when you remove or insert an RTB with field-side power applied, **unintended machine motion or loss of process control can occur.**

When using this feature, exercise extreme caution.

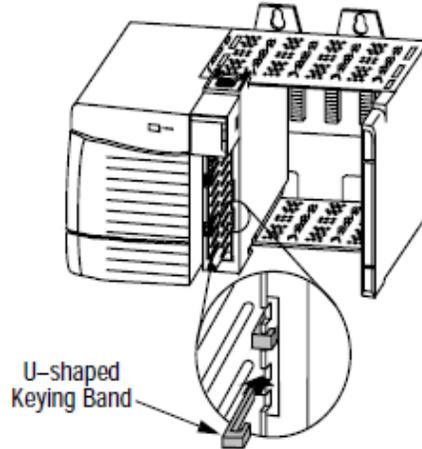
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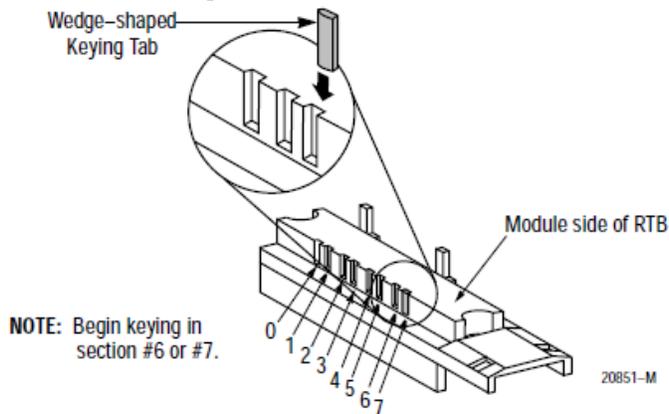
## Section 1.4 Keying the Removable Terminal Block/Interface Module

Key the RTB or IFM to prevent inadvertently making the wrong wire connections to your module. Use a unique keying pattern for each module. You can use a minimum of one key.

1. Key the module. Insert the U-shaped band with the longer side near the terminals. Push the band onto the module until it snaps into place.



2. Key the RTB in positions that correspond to un-keyed module positions. Insert the wedge-shaped tab on the RTB with the rounded edge first. Push the tab onto the RTB until it stops.



Reposition the tabs to rekey future module applications.

## Section 1.5 Wiring the Removable Terminal Block

Wire the RTB before installing it onto the module. Use a 1/8-inch (3.2 mm) maximum flat-bladed screwdriver.

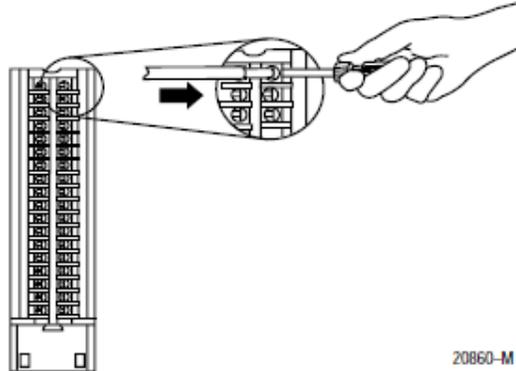
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**NOTE** Before wiring, pull the housing off the RTB.



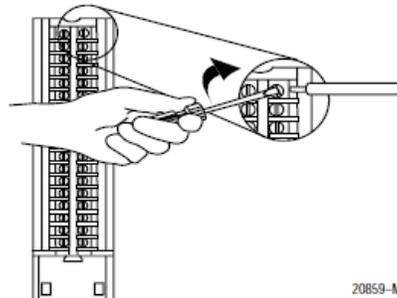
### 1.5.1 Wiring the Spring Clamp RTB

1. Strip 7/16-inch (11 mm) maximum length to wire your RTB as follows:
  - a. Insert the screwdriver into the outer hole of the RTB.
  - b. Insert the wire into the open terminal and remove the screwdriver.



### 1.5.2 Wiring the Cage Clamp RTB

1. Strip 5/16 to 3/8-inch (8 to 9.5 mm) length to wire your RTB.
  - a. Insert the wire into the open terminal.
  - b. Turn the screw clockwise to close the terminal on the wire.

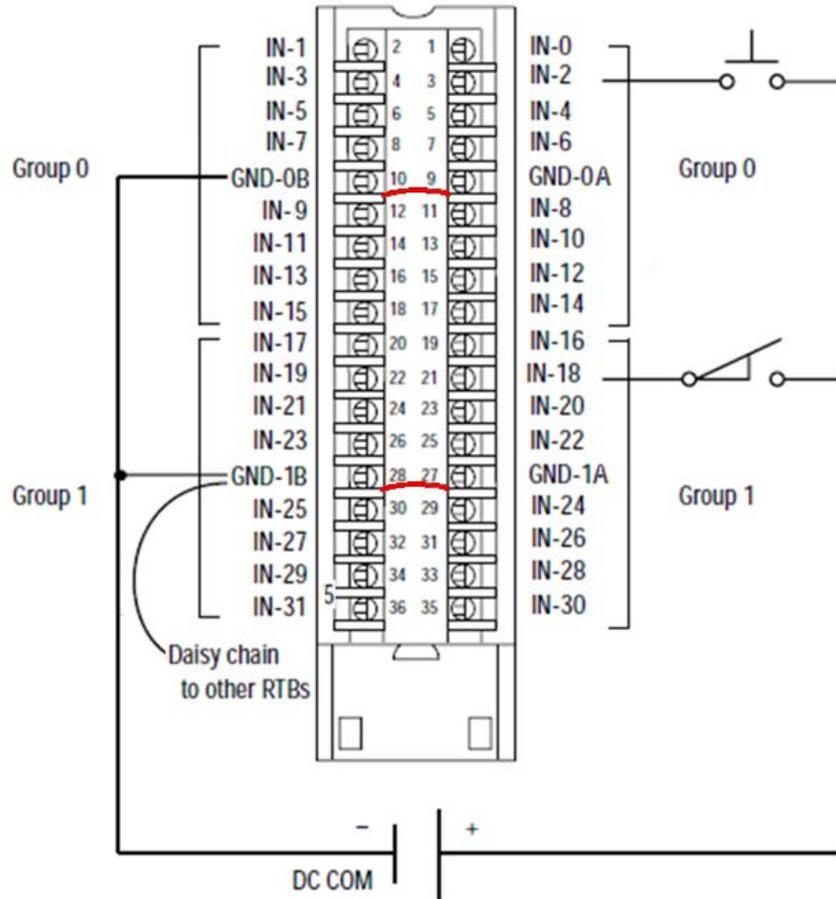


### 1.5.3 1756sc-IC32 Wiring Example

Use the following wiring example to guide you when wiring.

All terminals with the same name are connected together on the module. For example, DC COM can be connected to either terminal marked GND-1. When you daisy chain to other RTBs, always connect the daisy chain to the terminal directly connected to the supply wire, as shown in the following example.

**NOTE** Each ground per set of eight inputs is isolated from the other grounds.

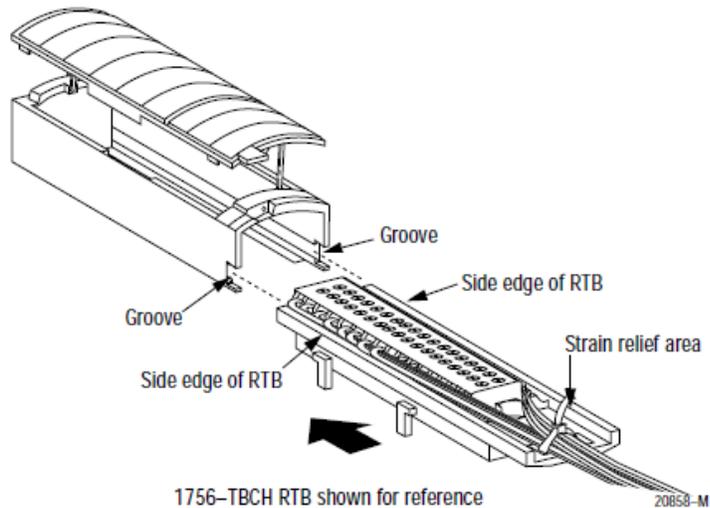


This wiring example shows a single voltage source. After field-side wiring is complete, secure the wires in the strain relief area of the RTB. This is the open area at the base of the RBT.

## Section 1.6 Assembling the Removable Terminal Block and the Housing

To assemble the removable terminal block and its housing:

1. Align the grooves at the bottom of each side of the housing with the side edges of the RTB.
2. Slide the RTB into the housing until it snaps into place. Secure the cable in the strain relief area with a cable-tie as shown below:



## Section 1.7 Installing the Removable Terminal Block onto the Module

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### **WARNING** Hazard of shock to personnel.



If the RTB is installed onto the module while the field-side power is applied, the RTB will be electrically live. Touching the RTB's terminals while power is applied may result in an electrical shock causing injury to the person involved.

To avoid this hazard, do not touch the RTB's terminals during installation.

---

### **WARNING** Hazard of unintended machine motion or loss of process occurring during RTB insertion with field-side power applied.



Unintended machine motion or loss of process control may cause injury to personnel or damage to equipment.

This module is designed to support Removal and Insertion Under Power (RIUP). However, when you remove or insert an RTB with field-side power applied, **unintended machine motion or loss of process control can occur.**

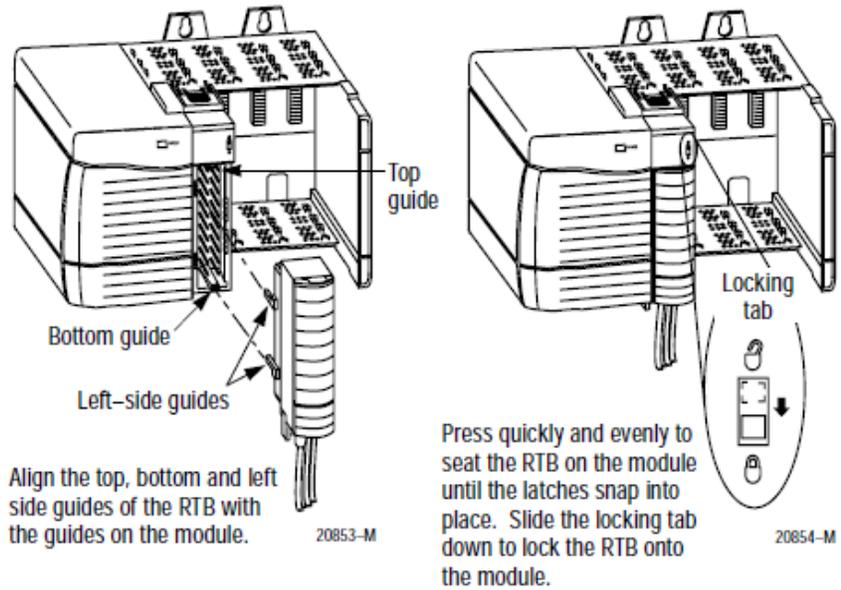
When using this feature, exercise extreme caution.

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Before installing the RTB terminal, make certain:

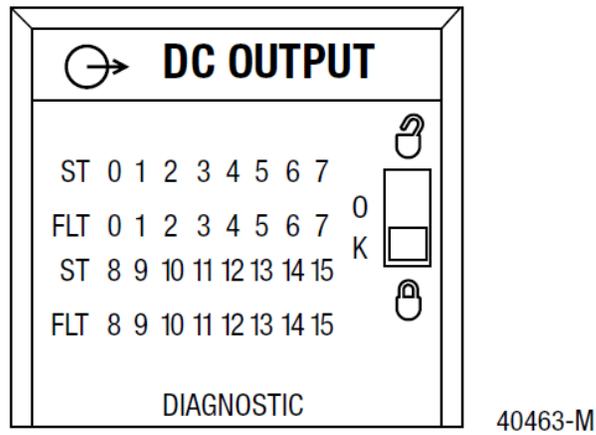
- Field-side wiring of the RTB is completed.
- The RTB housing is snapped into place on the RTB.
- The RTB housing door is closed.

- The locking tab at the top of the module is unlocked.



### 1.7.1 Checking the Indicators

The indicators show individual I/O status (yellow) for each input, and a bi-colored LED for Module **OK** (red/green):



During power up, the module performs an indicator test. The **OK** indicator turns red for 1 second, and then turns to flashing green if it has passed the self-test.

The I/O indicators will be active for a maximum of 2 seconds:

LED Indicators	This display	Means	Take this action
OK	Steady green light	The inputs are being multicast, and in normal operating state	None
OK	Flashing green light	The module has passed internal diagnostics but is not multicasting inputs	None
OK	Flashing red light	Previously established communication has timed out	Check controller chassis and communication
OK	Steady red light	The module must be replaced	Replace the module
I/O State	Yellow	The input is active	None

This completes module installation. Use the information in the following section to remove the RTB and the module. Use the information in Chapter 2, *Configuring the Module with RSLogix 5000* to configure the module using software.

## Section 1.8 Removing the Removable Terminal Block and the Housing

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### **WARNING** Hazard of shock to personnel.



**If the RTB is removed from the module while the field-side power is applied, the RTB will be electrically live. Touching the RTB's terminals while power is applied may result in an electrical shock causing injury to the person involved.**

To avoid this hazard, do not touch the RTB's terminals during installation.

---

### **WARNING** Hazard of unintended machine motion or loss of process occurring during RTB insertion with field-side power applied.



**Unintended machine motion or loss of process control may cause injury to personnel or damage to equipment.**

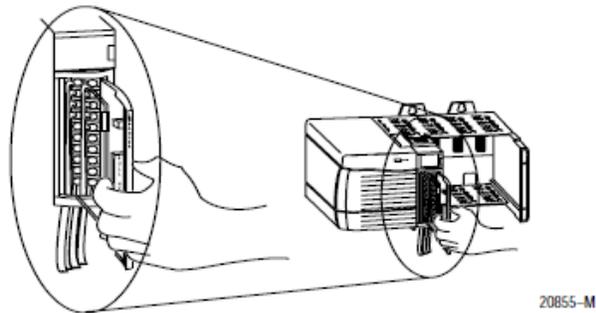
This module is designed to support Removal and Insertion Under Power (RIUP). However, when you remove or insert an RTB with field-side power applied, **unintended machine motion or loss of process control can occur.**

When using this feature, exercise extreme caution.

---

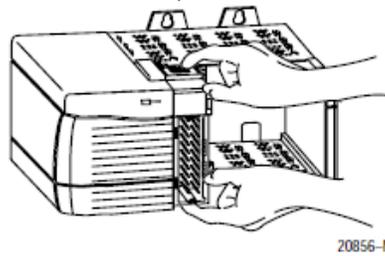
Before removing the module, you must remove the RTB as follows:

1. Unlock the locking tab at the top of the module.
2. Open the RTB door and pull the RTB off the module as shown:

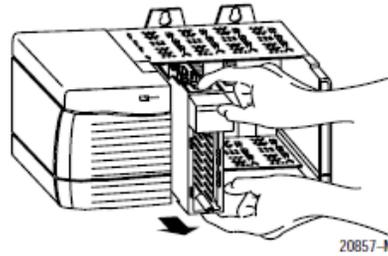


### Remove the Module

1. Push in top and bottom locking tabs



2. Pull module out of the chassis.



## Section 1.9 Configuring the Module

You use RSLogix 5000 software and the appropriate Add-On Profile software to add, locate, and configure your new module. You specify whether or not to enable a change of state when the module transitions from Off to On, or from On to Off. You also determine the input filter timings, and whether or not to log input data with a timestamp.

### 1.9.1 Module Identity Information

The module requires no software updates as all functionality is provided by the (Standalone ASIC) SA-ASIC in standalone mode. This provides static information such as Vendor ID, product code, and other information that does not change over the life of the module.

Your module has:

- A unique, 32-bit serial number.
- 32-Point AC/DC digital inputs.
- Off/On selectable filtering selections for 0, 1, and 2 milliseconds.
- On/Off selectable filtering selections for 0, 1, 2, 9, and 18 milliseconds.
- Off/On Change-of-State Enable option per point.
- On/Off change-of-State Enable option per point.
- CST Timestamp.

The 1756sc-IC32 module has the following attributes, and provides the following services. These services are part of the ControlNet specification.

An Object may represent a discrete object, or a discrete output point. Each object may

have multiple instances. Object IDs for this module are:

Object ID	Value:
Class Code:	0×01
Instance:	0×01

Instance attributes help further identify an Object. Instance Attributes are:

Instance Attribute	ID:	Data Type:	IC32	Notes:
Vendor ID:	1	UINT	0×003A	Spectrum Vendor ID
Product Type:	2	UINT	0×0007	Digital I/O
Product Code:	3	UINT	0×001C	
Revision:	4	STRUCT		
(Major Rev)		UINT	1	Note <sup>1</sup>
(Minor Rev)		UINT	2	
Status	5	WORD	Dynamic	Notes <sup>2</sup> and <sup>3</sup>
Serial Number	6	UDINT	Unique per module	
Product Name	7	STRUCT		Notes <sup>2</sup> and <sup>5</sup>
(length)		USINT	32	Notes, <sup>2</sup> , <sup>5</sup> , and <sup>6</sup>
(text)		String[32]	“1756sc-IC32/A 32 Pt AC/DC Input”	Notes <sup>2</sup> and <sup>5</sup>

#### NOTE



<sup>1</sup> Bit 7 of Major Revision is reserved and should not be set.

<sup>2</sup> Listed as required in the ControlNet specification, but not clearly defined in the AB 1756 RSLogix Developer's toolkit.

<sup>3</sup> Status, if implemented, will be provided by the StandAlone ASIC.

<sup>4</sup> A unique number for each module produced. Assigned by vendor during FTP.

<sup>5</sup> A name string structure with length and product name defined.

<sup>6</sup> StandAlone ASIC always returns 32 for the string length.

### 1.9.2 PLC Interface Information

Connection types and assemblies are listed below.

Configuration assembly information follows:

Object ID	Value:
Class Code:	0×04
Instance:	0×0A Configuration

Service:	Service Code:	Notes:
Get_Attributes_All	0×4B	Configuration tag data is returned.
Set_Attributes_All	0×4C	Configuration tag data is sent to module.

Input assembly information follows:

Instance	Size	Description
0×82	8 bytes	Input Data
0×83	20 bytes	CST Timestamped Input Data

Output assembly information follows:

Instance	Size	Description
0×C5	0 bytes	Owner Connection
0×C6	0 bytes	Listen Only Connection

### 1.9.3 Configuration Table Information

Configuration information is listed below.

Configuration assembly information follows:

Instance:	ID:	Data Type:	Notes:
0×10	1	BYTE[24]	Overlay structure defined below.

Tag Name:	Type:	Offset:	Notes:
FilterOffOn_0_7	USINT	0×0008	Filter Off->On setting for group with points (channels) 0-7 Sets Off to On state filter time in milliseconds. Allowed Values: 0, 1, 2.
FilterOnOff_0_7	USINT	0×0009	Filter On->Off setting for group with points (channels) 0-7 Sets On to Off state filter time in milliseconds. Allowed Values: 0, 1, 2, 9, 18.
FilterOffOn_8_15	USINT	0×000A	Filter Off->On setting for group with points (channels) 8-15 Sets Off to On state filter time in milliseconds Allowed Values: 0, 1, 2
FilterOnOff_8_15	USINT	0×000B	Filter On->Off setting for group with points (channels) 8-15 Sets On to Off state filter time in milliseconds Allowed Values: 0, 1, 2, 9, 18
FilterOffOn_16_23	USINT	0×000C	Filter Off->On setting for group with points (channels) 16-23 Sets Off to On state filter time in milliseconds Allowed Values: 0, 1, 2

Tag Name:	Type:	Offset:	Notes:
FilterOnOff_16_23	USINT	0x000D	Filter On->Off setting for group with points (channels) 16-23 Sets On to Off state filter time in milliseconds Allowed Values: 0, 1, 2, 9, 18
FilterOffOn_24_31	USINT	0x000E	Filter Off->On setting for group with points (channels) 24-31 Sets Off to On state filter time in milliseconds Allowed Values: 0, 1, 2
FilterOnOff_24_31	USINT	0x000F	Filter On->Off setting for group with points (channels) 24-31 Sets On to Off state filter time in milliseconds Allowed Values: 0, 1, 2, 9, 18
COSOnOffEnable	DINT	0x0010	Enable change of state (COS) trigger for On->Off transition 32 bit Mask, bit per point, bit 0 = point 0

### 1.9.4 Configuration Table Information

Input information is listed below.

Input information follows:

Instance:	ID:	Data Type:	Notes:
0x82		DINT[2]	Total size=8 bytes.

Tag Name:	Data Type:	Offset:	Notes:
Fault	DINT	0x0000	32-Bit (Binary) Fault flags
Data	DINT	0x0004	32-Bit (Binary) Point State Data, Bit 0=point 0 state data

CST Time-stamped Input Data follows:

Instance:	ID:	Data Type:	Notes:
0x83		DINT	Total size=20 bytes.

Tag Name:	Data Type:	Offset:	Notes:
Fault	DINT	0x0000	32-Bit (Binary) Fault flags
Data	DINT	0x0004	32-Bit (Binary) Point State Data, Bit 0=point 0 state data
CSTTimestamp	DINT[2]	0x0008	32-Bit (Decimal) CST timestamp array[2]
COSDetected	DINT	0x00010	32-Bit (Binary) Point COS Detected, Bit 0=point 0 etc. not exposed in AOP.

### 1.9.1 AOP Input Data Tags Information

When you choose the **Input Data** option from **Comm Format** on the New Module dialog, you get tags similar to those listed below:

+ RemotEnet_27:31.Fault	2#0000_0000_0000_0000_0000_0000_0000_0000		Binary	DINT
+ RemotEnet_27:31.Data	2#0000_0000_0000_0000_0000_0000_0000_0000		Binary	DINT

Tag Name:	Data Type:	Offset:	Notes:
Fault	DINT	0x0000	32-Bit (Binary) Fault flags

**1756sc-IC32 Specifications**

<b>Specification</b>	<b>Description</b>
Number of Inputs	32 (4 groups of 8 channels) points/common)
Module Location	1756 ControlLogix Chassis
Backplane Current	200 mA at 5 VDC and 2 mA at 24 VDC
Maximum Power Dissipation	10 W at 60°C
Thermal Dissipation	16.37 BTU/hr at 60°C
On-State Voltage Range	30-60 VDC
Nominal Input Voltage	48 VDC
On-State Current	2.0 mA @ 30 VDC minimum 35 mA @ 48 VDC maximum
Maximum Off-State Voltage	10VDC
Maximum Off-State Current	1.5 mA
Maximum Input Impedance at 31.2 VDC	5 kΩ
Input Delay Time: <ul style="list-style-type: none"> <li>• Off to on</li> <li>• Hardware delay</li> <li>• On to off</li> <li>• Hardware delay</li> </ul>	Values: <ul style="list-style-type: none"> <li>• Programmable filter: 0 ms, 1 ms, or 2 ms</li> <li>• 1 ms maximum plus filter time</li> <li>• Programmable filter: 0 ms, 1 ms, 2 ms, 9 ms or 18 ms</li> <li>• 2 ms maximum plus filter time</li> </ul>
Diagnostics Functions: <ul style="list-style-type: none"> <li>• Change of state</li> <li>• Time stamp on inputs</li> </ul>	<ul style="list-style-type: none"> <li>• Software configurable</li> <li>• ± 200 μs</li> </ul>
Short/Inrush Current	250 mA peak (decaying to less than 37% in 22 ms, without activation)
Cyclic Update Time	User-selectable (100μs minimum/750ms maximum)
Reverse Polarity Protection	Yes
Isolation Voltage: <ul style="list-style-type: none"> <li>• Group to group</li> <li>• User to system</li> </ul>	<ul style="list-style-type: none"> <li>• 100% tested at 2546 VDC for 1 sec (250 VAC maximum continuous voltage between groups)</li> <li>• 100% tested at 2546 VDC for 1 sec</li> </ul>
RTB Screw Torque (Cage clamp)	4.4 inch-pounds (0.4 Nm) maximum
Module Keying (Backplane)	Software-configurable

Specification	Description
RTB Keying	User-defined mechanical keying
Field Wiring Arm and Housing	36-Position RTB (1756-TBCH or TBS6H) <sup>1</sup>
Environmental Conditions: <ul style="list-style-type: none"> <li>• Operating Temperature</li> <li>• Storage Temperature</li> <li>• Relative Humidity</li> </ul>	<ul style="list-style-type: none"> <li>• 0 to 60°C (32 to 140°F)</li> <li>• 5 to 95% noncondensing</li> <li>• -40 to 85°C (-40 to 185°F)</li> </ul>
Conductors: Wire Size Category	22-14 gauge (2 mm <sup>2</sup> ) stranded 3/64-inch (1.2 mm) insulation maximum 1 <sup>2, 3</sup>
Screwdriver Blade Width for RTB	1/8-inch (3.2 mm) maximum

### Agency Certifications

Agency Certification (when product or packaging is marked)	cULus CE ATEX Ex nA IIC T4 Gc. DEMKO 12 ATEX 1209593X.
---	---

<sup>1</sup> Provision shall be made to prevent the rated voltage being exceeded by the transient disturbances of more than 140% of the peak rated voltage.

<sup>2</sup> The system shall be mounted in an ATEX-certified enclosure with a minimum ingress protection rating of at least IP54 as defined in EN60529, and used in an environment of not more than pollution degree 2.

<sup>3</sup> The enclosure must have a door or cover accessible only by the use of a tool.



# Chapter 2

## Configuring the Module with RSLogix 5000

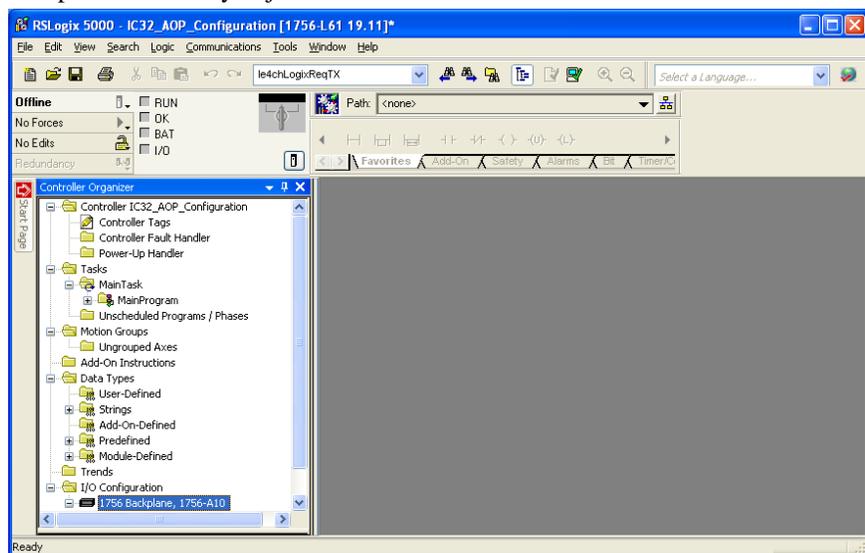
This chapter covers software configuration of the module. More detailed information about ControlLogix I/O Modules in general, and additional information about features described below can be found in the *ControlLogix Digital I/O Modules User Manual* Publication 1756-UM058F-EN-P–April 2012, and in the RSLogix 5000 Online Help.

The add-on profile may be downloaded at [www.spectrumcontrols.com](http://www.spectrumcontrols.com).

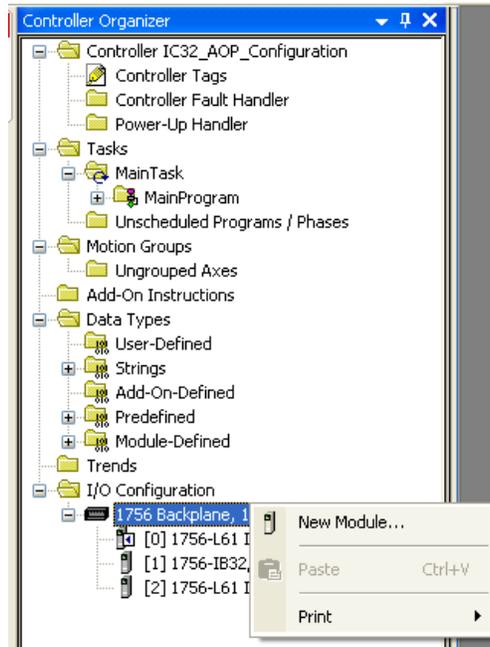
### Section 2.1 Configuring the Module with RSLogix 5000

Once you have correctly installed your module, configure it as follows.

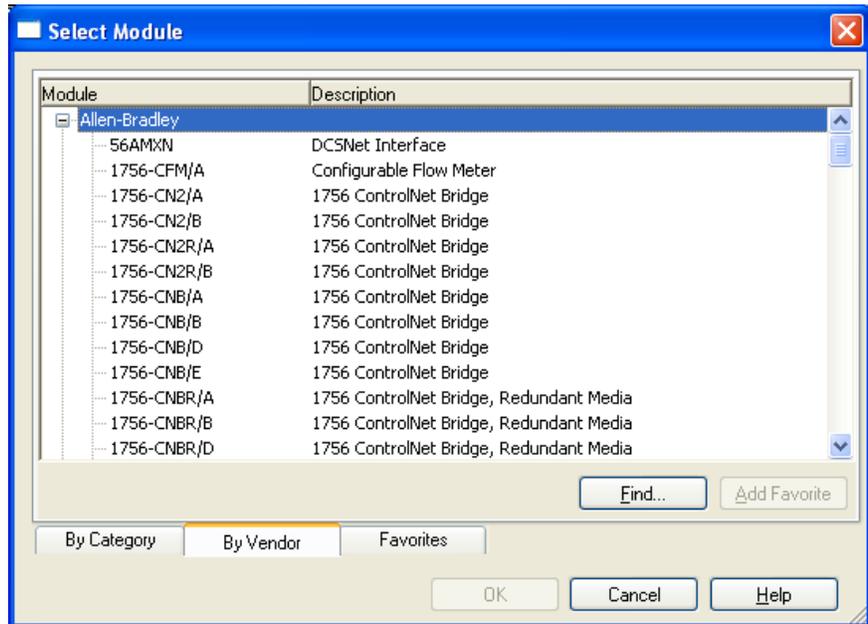
1. If needed, install a current copy of the correct AOP software.
2. Start up your RSLogix 5000 software.
3. From the **Controller Organizer:I/O Configuration** folder, select the 1756 backplane in which you just installed the new module:



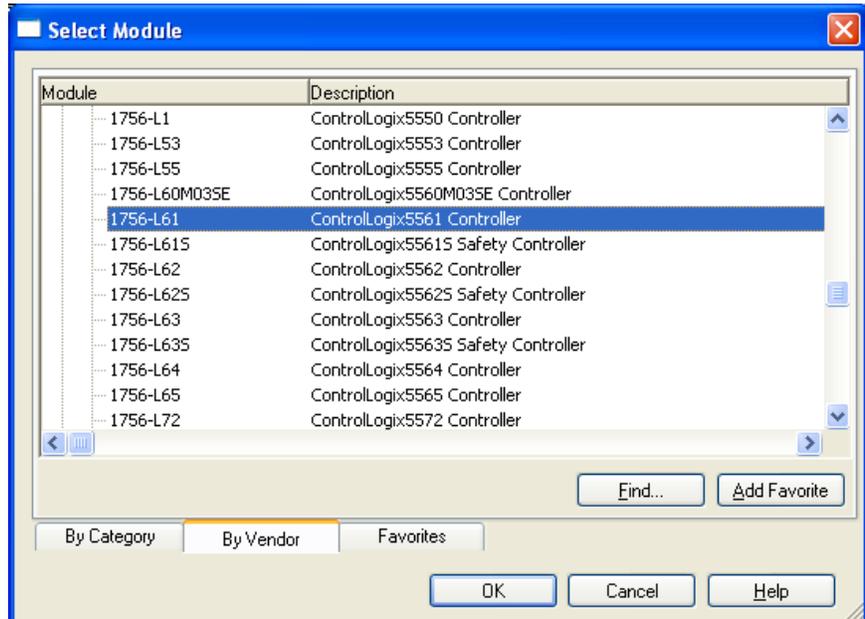
4. Right click the selected backplane or controller, and from the popup menu, select **New Module**:



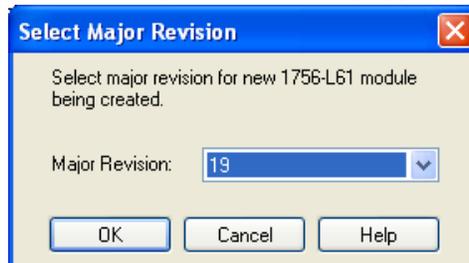
The Select Module dialog appears:



- From this dialog, select the appropriate controller (1756-L61 in this example). You actually will select your specific 1756 controller type, and click **Find**:

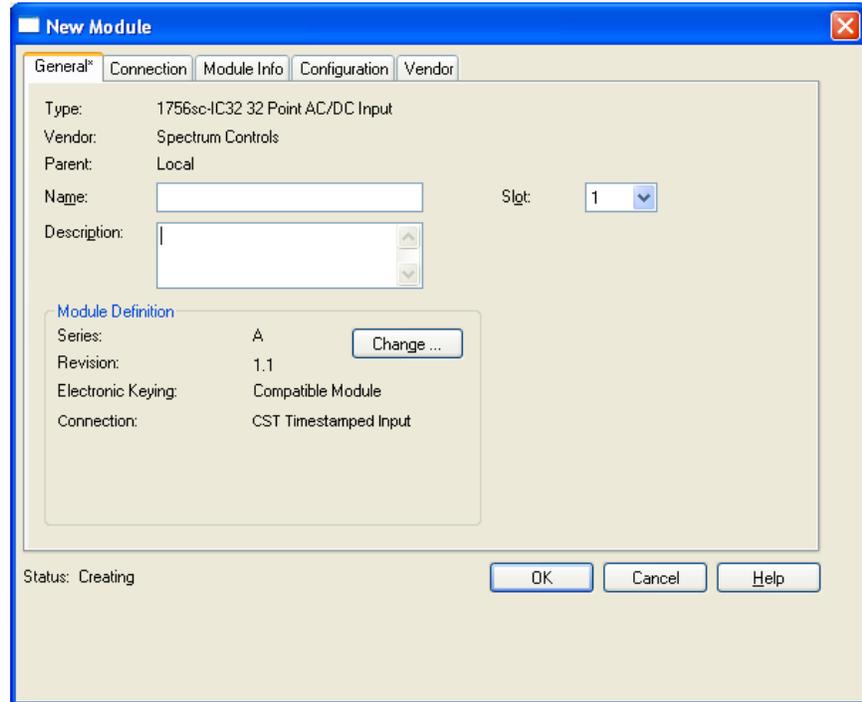


The Select Major Revision dialog appears:



- Select the major software revision you need for the new module and click **OK**.

A listing for the selected module appears in the Controller Organizer tree, and the New Module dialog appears:



7. View and specify the following options, as needed:
  - **General Options.** See Specifying General Options, later in this chapter.
  - **Connection Options.** See Specifying Connection Options, later in this chapter.
  - **Module Info.** See Viewing Module Information, later in this chapter.
  - **Configuration Options.** See Specifying Configuration Options, later in this chapter.
  - **Vendor.** See Viewing Vendor Information, later in this chapter.
  - **Status.** Displays status controller has about module:
    - *Standby.* A transient state that occurs when shutting down.
    - *Faulted.* A state that occurs when a controller is unable to communicate with the module.
    - *Validating.* A transient state that occurs before a controller connects to a module.
    - *Connecting.* A state that occurs while the connection(s) to the module are being established.
    - *Running.* The module is communicating and everything is working as expected.
    - *Shutting Down.* The connection(s) between controller(s) and the module are closing.
    - *Inhibited.* The connection to the module is inhibited.
    - *Waiting.* A connection to the module has not yet been made

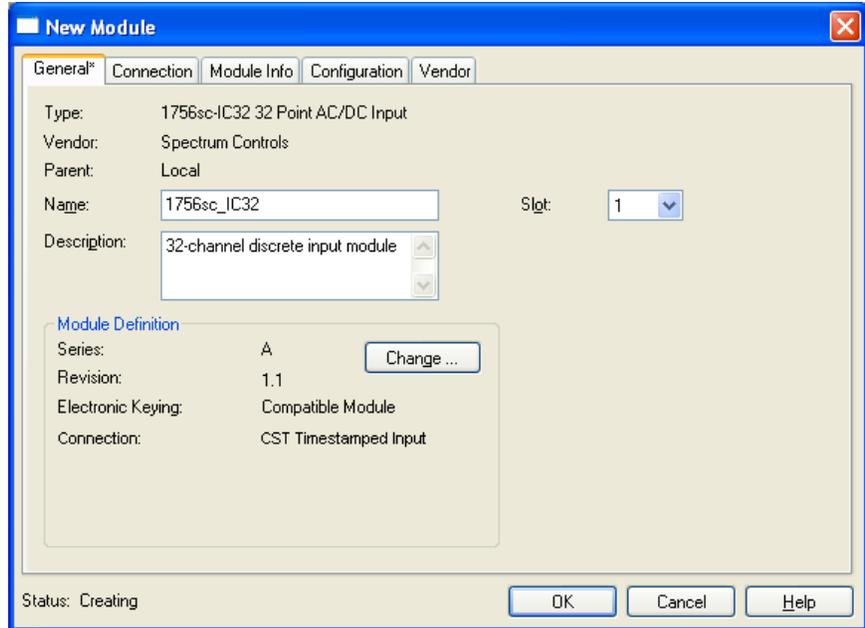
due to one of the following:

- ✦ Its parent has not yet made a connection to it.
  - ✦ Its parent is inhibited.
  - ✦ Its parent is faulted.
- *Offline.* You are not online.

### 2.1.1 Specifying General Options

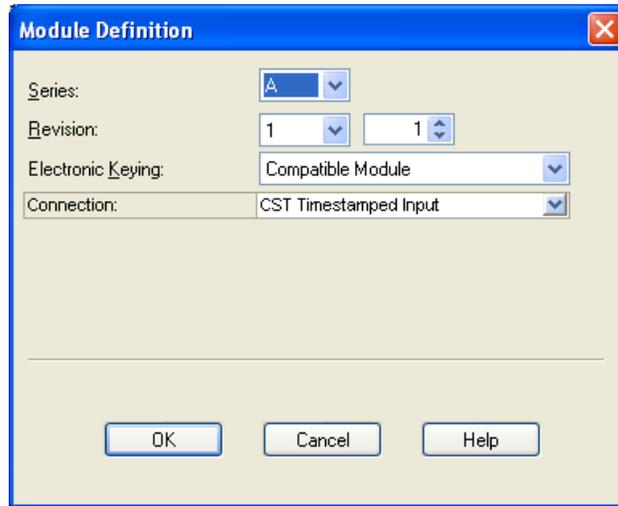
Use the General tab to view and specify module properties as follows:

1. To access, if needed, click the General tab (already defined in this example):



2. View or specify the following options:
  - **Type.** Lists the selected module for which you are specifying settings. Not editable.
  - **Vendor.** Lists the vendor name for the selected module. Spectrum Controls, Inc. is the vendor. Additional information about Spectrum and contact information is provided under the Vendor tab. Not editable.
  - **Parent.** Lists whether parent controller is local or remote. This information is necessary for certain configuration options. For further information, refer to the RSLogix online help, or the controller manual for your specific controller.
  - **Name.** Specify a name for your new module.
  - **Description.** Specify a description for your new module.
  - **Slot.** Enter the slot number for the slot in which the module is installed.

- **Module Definition.** Defines module information as follows. To change the existing settings, click **Change**. The Module Definition dialog appears:



View or specify the settings as follows:

- *Series.* Lists the hardware series number. Example. Series A (also shown on label). As further hardware releases occur, this letter will be incremented.
- *Revision.* Revision is divided into major and minor revision values. The major revision indicates the revision of the interface to the module. Valid values are in the range 0 to 127. The minor revision is used to indicate the firmware revision. Valid values are in the range 0 to 255, with 1 being the default value. As releases occur, these numbers will be incremented.
- *Electronic Keying.* This option prevents the inadvertent connection to a module of the wrong type. The following fields are checked for either an exact match, or a compatible match:
  - ✦ Vendor.
  - ✦ Product Type.
  - ✦ Catalog Number.
  - ✦ Major Revision.
  - ✦ Minor Revision.

During initial module configuration, select one of the following keying options:

- ✦ *Exact Match.* All of the listed parameters must exactly match or the newly installed module will reject the connection.
- ✦ *Compatible Module.* The following fields may match as follows:
  - Major revision. Field does not need to match as long as the module in the chassis is greater than, or equal to, the software's configuration's major revision.

- Minor revision. Field of the physical module must be equal to, or greater than, the one specified in the software.

**DANGER**

**Hazard of personnel death or injury, damage to property, or economic loss if keying is disabled.**

**Disabling keying could lead to a module being incorrectly connected to a programmable logic controller, resulting in loss of connection and/or improper controller function.**

When using this feature, exercise extreme caution.

- *Disable Keying*. When selected, the controller employs no keying to check whether it is connected to a compatible module.
- **Connection**. Defines the connection between the controller and the module. From the pull down menu, select one of the following options:
  - *Input*. Selecting this mode means that the module returns only general fault and input data to the controller.
  - *CST Timestamped Input*. Selecting this mode allows the controller to access the Coordinated System Time (CST) and to timestamp general fault and input data with the value of the CST when that input data changes state.
  - *Listen Only–Input*. Selecting this mode allows the controller and module to establish communications without the controller sending any configuration data. In this case, the controller only listens to the module and data coming from the module has no timestamp.
  - *Listen Only–CST Timestamped Input*. Selecting this mode means that the controller only listens to the module but data coming from the module has a timestamp.
- When done making changes, to save your changes and exit, click **OK**.
- To cancel any changes made, and exit, click **Cancel**.
- To apply any changes made, and continue making changes, click **Apply**.

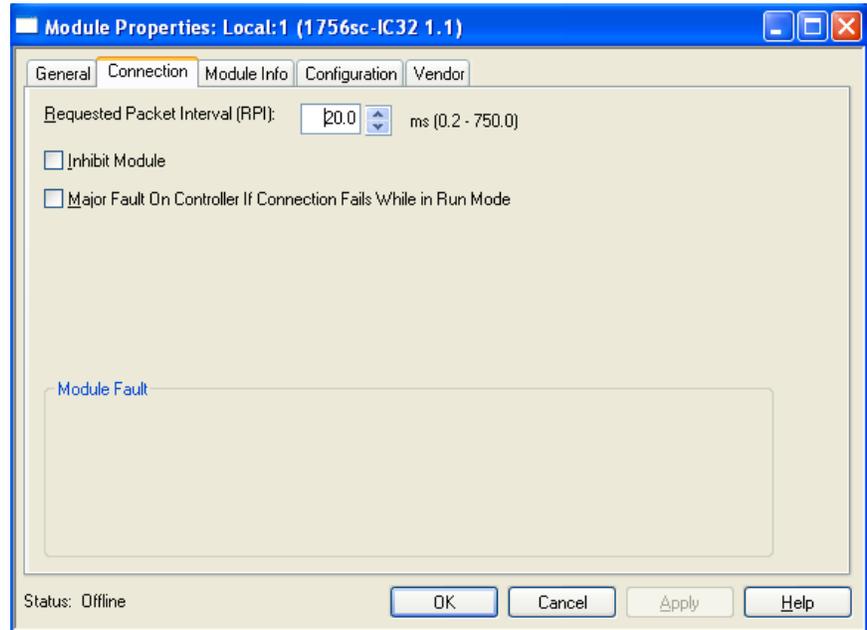
### 2.1.2 Specifying Connection Options

Use the Connection tab to define controller-to-module operation. Data that shows on this tab comes directly from the controller. You may:

- Select a requested packet interval.
- Choose to inhibit the module.
- Configure the controller so that a loss of connection to this module causes a major fault.

To access:

1. If needed, click the Connection tab:



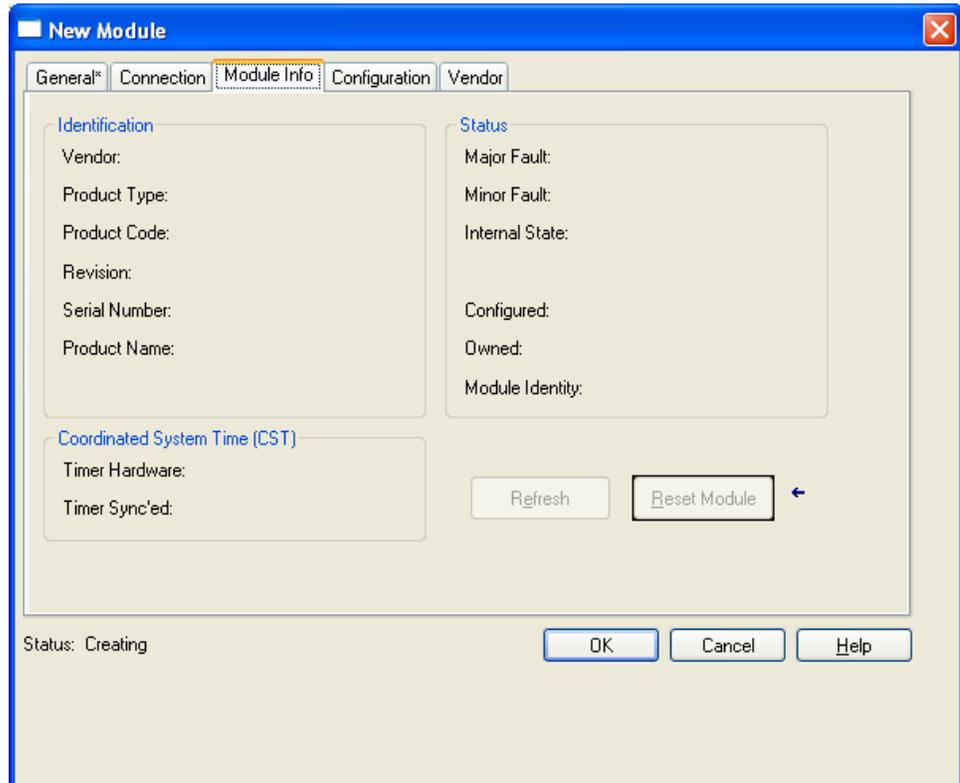
2. View or specify the following options:
  - **Requested Packet Interval (RPI) number ms range.** The RIP is the connection update rate. It specifies that movement of data to, or from, the module will occur at least this often. The values to use for the interval are module-dependent, and the time interval that may be used changes dependent on whether the controller is local or remote. For more information about how this option functions, see the RSLogix 5000 online help.
  - **Inhibit Module.** Using this option may have dangerous consequences. Please refer to the RSLogix online help for further option BEFORE you choose this option. Inhibiting the module causes the connection between the controller and module to be broken.
  - **Major Fault on Controller if Connection Fails Checkbox.** The option specifies that if the connection between the module and controller fails, a major fault is triggered on the connected controller.
  - **Module Fault.** Displays the module fault code and text returned from the controller when a fault occurs. You see this only if you select the option above. The following error categories commonly occur. Full documentation is provided with the RSLogix 5000 online help:
    - *Connection Request Error.* The controller is attempting to make a connection to the module and has received an error. The connection was not made.
    - *Service Request Error.* The controller is attempting to request a service from the module and has received an error. The service was not performed successfully.
    - *Module Configuration Invalid.* The configuration in the module is invalid.
    - *Electronic Keying Mismatch.* Electronic keying is enabled,

and some part of the keying information differs between the software and the module.

- When done making changes, to save your changes and exit, click **OK**.
- To cancel any changes made, and exit, click **Cancel**.
- To apply any changes made, and continue making changes, click **Apply**.

### 2.1.3 Viewing Module Information

Lists module and status information for the installed module. You may also use this dialog to reset a module to its power-up state. When the module is offline or you are currently creating a module, the module information does not appear. The module information also appears blank if you select a listen-only mode as the information that appears in this dialog comes directly from the module itself.



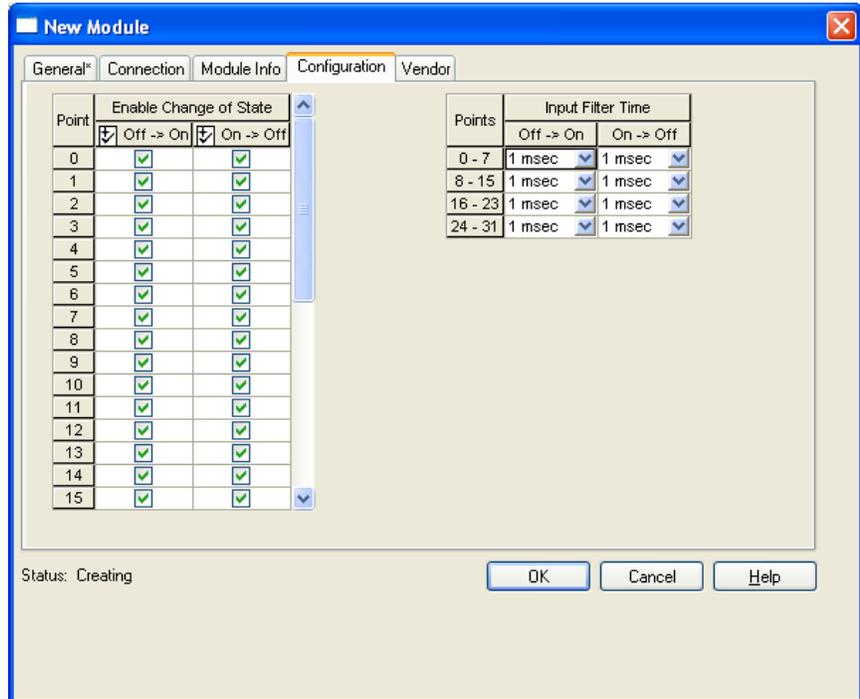
When the module is online, the relevant fields are filled. For further information about this dialog, refer to the online help provided for the Add-On Profile.

### 2.1.4 Specifying Configuration Information

Defines whether or not a Change of State (COS) occurs when the module transitions from Off to On, or On to Off.

To set this up for each channel:

1. If needed, click the Configuration tab:



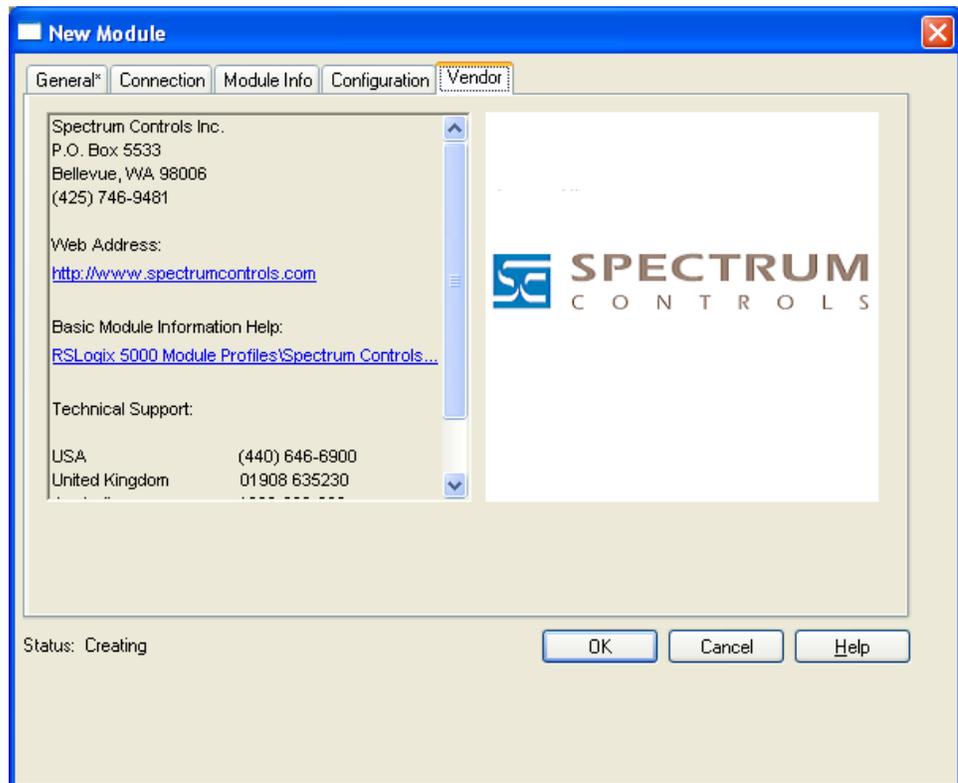
2. View or specify the following options:
  - **Point:Enable Change of State.** Lists all available points (0 to 31). Specify your changes of state as follows:
    - To enable a change of state for Off to On for a particular point, click the checkbox in the Off to On column for that point.
    - To enable a change of state for On to Off for a particular point, click the checkbox in the On to Off column for that particular point.

To save your changes, click **OK**.
  - **Points:Input Filter Time.** Use this option to adjust On to Off and Off to On filter times. For each set of points, click the pull down menu in the On to Off and/or Off to On column, and select the required number of milliseconds.

When finished making selections, to save your changes, click **OK**.

## 2.1.5 Viewing Vendor Information

Lists Spectrum Controls, Inc. information, including company website and technical support telephone numbers.





# Appendix A

## Index

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### **Numbered**

1756sc-IC32  
specifications 1-16  
1756-TBCH 36-position Cage clamp RTB  
usage 1-3  
1756-TBS6H 36-position Spring clamp RTB  
usage 1-3

---

### **A**

AC or DC (30-60V) Input Module  
where installed, vi  
Add-On Profile  
configuring module 1-11  
software 2-1  
Agency Certifications 1-17

---

### **B**

Before installing your module  
prerequisites, vi  
Before you begin  
information about your module, 1-1

---

### **C**

Cage Clamp RTB  
wiring 1-6  
CE marking  
directives 1-2  
Certifications  
agency 1-17  
Configuration  
filter settings 1-13  
input settings 1-15  
Options 2-4  
software 2-1  
specifying information 2-10  
Configuring  
module with software 1-11  
Connection Options  
specifying 2-7  
Connection Options 2-4

Controller  
selecting type 2-3  
Conventions  
used in the manual, vii

---

### **D**

Data tags  
configuration settings 1-15  
Discrete objects 1-11

---

### **E**

Electrical arcing  
hazard avoidance 1-2  
Electrical shock  
avoiding 1-8, 1-10  
Electromagnetic Compatibility (EMC)  
standard compliance 1-2  
Electrostatic discharge  
hazard avoidance 1-2  
EN 61131-2  
compliance 1-3

---

### **F**

Filter  
configuration settings 1-13  
Firmware version 1.1 iii

---

### **G**

General Options  
specifying 2-5  
General Options 2-4  
Hardware version 1.2, iii

---

### **H**

Hazard  
avoidance of electrical shock 1-8  
avoiding electrical shocks 1-10  
avoiding unintended machine motion 1-4, 1-8, 1-10  
How to use this manual, vi

---

**I**

Identifying the Module Components  
 identifying 1-3

Important Notes  
 About the guide, iii

Industrial Automation Wiring and Grounding  
 Guidelines  
 EN 61121-2 compliance, 1-3

Input  
 configuration settings 1-15  
 data tags settings 1-15

Installing  
 module 1-4  
 software 2-1

Instance attributes 1-12

Interface Module, vi  
 connecting field-side module, 1-1

---

**K**

Keying  
 instructions 1-5  
 interface module 1-5  
 removable terminal interface block 1-5

---

**L**

Limited Warranty, iii

Low Voltage Directive  
 standard compliance 1-2

---

**M**

Machine  
 unintended motion or loss of process 1-4, 1-8, 1-10

major software revision  
 selecting 2-3

Module  
 avoiding incorrect wiring 1-5  
 characteristics 1-11  
 configuring 2-1  
 configuring with RSLogix 5000 2-1  
 configuring with software 1-11  
 discrete objects 1-11  
 identity information 1-11  
 installing 1-4  
 installing RTB, 1-8  
 transitions between on and off or off and on 1-11  
 viewing Information 2-9

Module information 2-4

---

**N**

New Module  
 dialog 2-4  
 selecting in software 2-2

Notice  
 user requirement, iii

---

**P**

Power  
 chassis overload avoidance 1-3  
 important power requirements 1-3

Preface, vi

Programmable logic controller  
 interface information 1-12

---

**R**

Registered trademarks  
 notification of, iv

Removable Terminal Block, vi  
 assembling 1-8  
 connecting field-side wiring, 1-1  
 installing onto module 1-8  
 removing 1-10  
 specification for, 1-3  
 wiring instructions 1-5

Removal and Insertion Under Power (RIUP)  
 hazard avoidance 1-4, 1-8, 1-10

Removing  
 removable terminal block 1-10

---

**S**

Select Major Revision  
 dialog 2-3

Select Module  
 dialog 2-2

Specifications  
 1756sc-IC32 1-16

Spring Clamp RTB  
 wiring 1-6

Status settings 2-4

Strain relief  
 securing 1-7

---

**T**

Technical support  
 contact information, vi

---

**V**

Vendor Information 2-  
viewing 2-11

---

**W**

Who should use this manual, vi

**Wiring**

1756sc-IC32 example 1-7  
cage clamp RTB 1-6  
removable terminal block 1-5  
spring clamp RTB 1-6

**Wiring connections**

avoidance of wrong wire connections 1-5

## Technical Assistance

Note that your module contains electrostatic components that are susceptible to damage from electrostatic discharge (ESD). An electrostatic charge can accumulate on the surface of ordinary wrapping or cushioning material. **In the unlikely event that the module should need to be returned to Spectrum Controls, Inc., please ensure that the unit is enclosed in approved ESD packaging (such as static-shielding/metallized bag or black conductive container).** Spectrum Controls, Inc. reserves the right to void the warranty on any unit that is improperly packaged for shipment.

For further information or assistance, please contact your local distributor, or call the technical support number provided under the Technical Support section in the Preface.

## Declaration of Conformity

Declaration available upon request.





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